

# KOVIIL®

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## INSTALLATION INSTRUCTIONS

### Vehicle information:

Make (manufacturer): TOYOTA  
Model(s): Auris Touring Sports (TS) 2013-  
Type(s): E15U; HE15U; \*\*E18\*\*

### Towbar information:

Product No (Version): 53612E  
EC type: KD333  
EC approval No: E11 55R-01 9832  
Vertical mass on coupling S: max. 72 kg (See vehicle data)  
D-value D: max. 8,62 kN  
Weight of towbar: 18 kg

D-value equals e.g. C = 1600 kg and T = 1950 kg.

Follow also vehicle specified restrictions (see registration document and other data of vehicle).

D = D-value [kN]

T = Maximum mass of vehicle [kg]

C = Maximum mass of centre axle trailer -  
Vertical mass (S) on coupling [kg]

$D = T \times C \times 9,81 / ((T + C) \times 1000)$
$T = C \times D \times 1000 / ((C \times 9,81) - (1000 \times D))$
$C = T \times D \times 1000 / ((T \times 9,81) - (1000 \times D))$

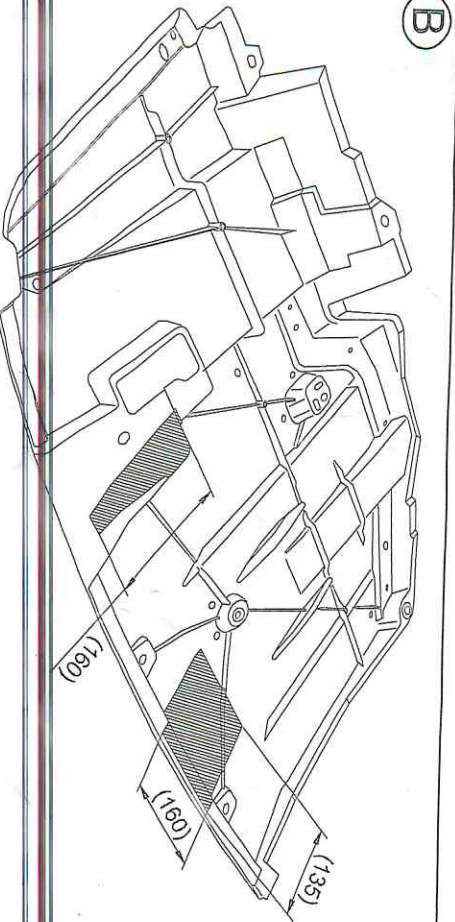
### General instructions:

#### READ INSTALLATION INSTRUCTIONS BEFORE INSTALLING THE TOWBAR!

- Remove underseal or other thick coating on contact area between bodywork and towbar. Treat bare sections (and drilled holes) with thin anti-corrosive coating.
- Clean threads of welded nuts and screws before assembly.
- Installation instructions and other operating and maintenance instructions, if enclosed, shall be kept with vehicle documents.
- Coupling ball must be kept clean and greased.

#### Notice!

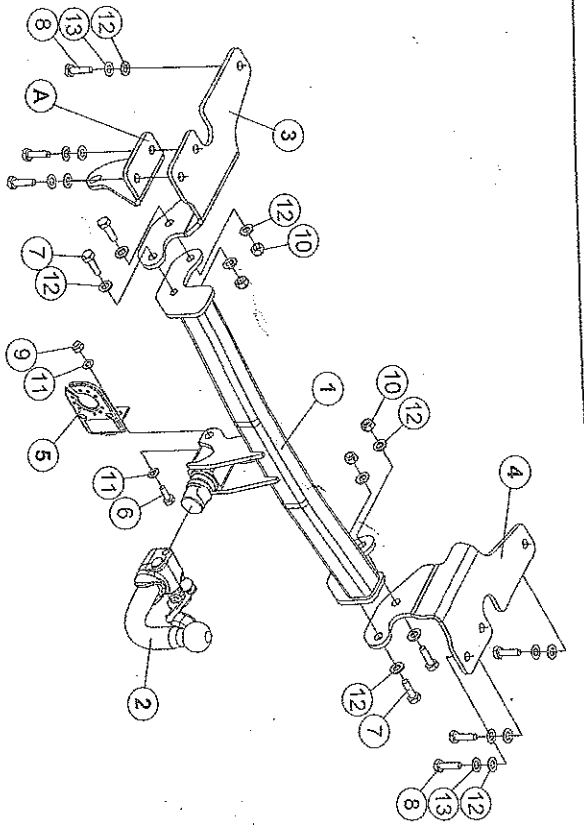
- Constructional changes to towbar or to its assembly are forbidden. Defective towbar must be replaced with a new one together with complete assembly set.
- Smallest diameter of coupling ball must not be less than 49 mm to any direction.
- Manufacturer's responsibility shall not concern any damage caused by incorrect installation or use of towbar.



KD333 - 53612E (GB) / 16.07.2013

OD KD333 - 53612E / 16.07.2013

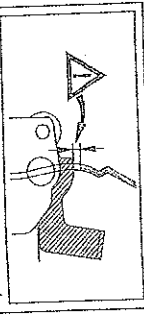
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**Installation set:**

Pos	Qty	Part
1	1	Cross beam
2	1	Ball part
3	1	Fixing bracket left
4	1	Fixing bracket right
5	1	Socket holder
6	1	Screw M10 x 25
7	4	Screw M12 x 35
8	6	Screw M12 x 1,25 x 40
9	1	Lock nut M10
10	4	Lock nut M12
11	2	Washer 10,5 x 20
12	14	Washer 13 x 24
13	6	Spring washer M12
—	1	E-housing cap Large
(A)	1	Original towing bracket

**Appendices:**  
 — 1 Operating and maintenance instructions (KE1)



**Notice** Check that there is some free space between operating lever and bumper. Ball part may not lock if the lever meets the bumper.

**Tightening torque:**

M6 - 8,8	10 Nm
M8 - 8,8	30 Nm
M10 - 8,8	47 Nm
M12 - 8,8	90 Nm
M14 - 8,8	130 Nm
M16 - 8,8	195 Nm
M10 x 1,25 - 8,8	40 Nm
M12 x 1,25 - 8,8	70 Nm
M12 x 1,5 - 8,8	80 Nm
M14 x 1,5 - 8,8	135 Nm

**Notice!** Unpack the installation set and check before assembly that all parts are included. For removing parts from vehicle see detailed instructions in workshop manual!

1. Follow installation instructions for electric wiring kit and install wires while mounting the towbar.
2. Release plastic bottom covers on left and right under the vehicle (see sketch B). Release original towing bracket A from left side frame. Remove heat protection plate (if mounted) above rearmost silencer. Plate will not be re-mounted.
3. Mount fixing bracket left (3) and towing bracket A loosely in nuts on side frame using washers (12), spring washers (13) and screws (8).
4. Mount fixing bracket right (4) loosely in nuts on side frame using washers (12), spring washers (13) and screws (8).
5. Mount towbar cross beam (1) in fixing brackets (3) and (4) loosely using screws (7), washers (12) and nuts (10).
6. Align parts and tighten all screws/nuts carefully to the right torque, see table.
7. Cut plastic bottom cover according to marked areas (see sketch B).
8. Mount bottom plate and other demounted parts back to vehicle.
9. Mount socket holder (5) in towbar cross beam (1) with screw (6), washers (11) and nut (9).
10. Ball part (2) will be installed and maintained according to enclosed manual. Follow the instructions frequently.

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